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The nutritional profile of plant-based meat analogues available for sale in Australia Hannah Melville MNutrDiet (APD)¹ | Maria Shahid MPH² Allison Gaines MSc^{2,3} | Briar L. McKenzie PhD² | Roberta Alessandrini Kathy Trieu PhD² | Jason H. Y. Wu PhD² | Emalie Rosewarne APD² Daisy H. Coyle BNutrDiet (PhD)²

Abstract

Aims: To assess the nutritional quality of plant-based meat analogues in Australia, compared to equivalent meat products, and to assess levels of micronutrient fortification in meat analogues.

Methods: This cross-sectional study used nutrition composition data for products collected in 2021 from major supermarkets in Australia. Nutritional quality was assessed using the health star rating, energy (kJ), protein (g), saturated fat (g), sodium (mg), total sugars (g), and fibre content (g) per 100 g, and level of food processing using the NOVA classification. Proportion of products fortified with iron, vitamin B₁₂ and zinc were reported. Differences in health star rating and nutrients between food categories were assessed using independent t-tests.

Results: Seven hundred ninety products (n = 132 plant-based and n = 658meat) across eight food categories were analysed. Meat analogues had a higher health star rating (1.2 stars, 95% CI: 1.0–1.4 stars, p < 0.001), lower mean saturated fat (-2.4 g/100 g, 95% CI: -2.9 to -1.8 g/100 g, p < 0.001) and sodium content (-132 mg/100 g, -186 to -79 mg/100 g, p < 0.001), but higher total sugar content (0.7 g/100 g, 0.4–1.1 g/100 g, p < 0.001). Meat analogues and meat products had a similar proportion of ultra-processed products (84% and 89%, respectively). 12.1% of meat analogues were fortified with iron, vitamin B_{12} and zinc.

Conclusion: Meat analogues generally had a higher health star rating compared with meat equivalents, however, the nutrient content varied. Most meat analogues were also ultra-processed and few are fortified with key micronutrients found in meat. More research is needed to understand the health impact of these foods.

KEYWORDS

alternative protein, nutrient profiling, plant-based meat, sodium, total sugar

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53 Hannah Melville and Maria Shahid should be considered joint first authors.

1 | INTRODUCTION

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3 Plant-based meat alternatives include meat analogues. 4 which are products designed to mimic meat products and act as a substitute for meat protein.¹ Meat analogues are 5 typically highly processed and made from plant-based 6 vegetable protein (soy protein, wheat protein, pea and 7 rice protein, or a combination) or fermentation-based 8 9 fungus protein (mycoprotein).² In recent years, consumer demand has led to the proliferation of new and accessible 10 products that emulate the structure, texture, taste and 11 appearance of traditional meat products.^{2,3} In 2019, 12 13 plant-based meat analogues contributed to over \$150 mil-14 lion in Australian consumer spend, with 75% of this spend being in the food service industry and 25% in the 15 16 grocery industry.⁴ By 2030, domestic sales from the 17 Australian plant-based sector is estimated to rise to 18 almost \$3 billion.⁴

19 Processed meats have been classified as a Group 1 car-20 cinogen by the World Health Organization (WHO) and 21 International Agency for Research on Cancer (IARC).⁵ They have also been associated with increased risk of 22 stroke,^{6,7} cardiovascular disease⁸ and type two diabetes 23 mellitus (T2DM).^{8,9} In Australia, processed meats have 24 been classified as discretionary foods within the national 25 dietary guidelines and consumers are advised to limit 26 these meats as part of a healthy diet.¹⁰ Moreover, recent 27 national and global dietary recommendations have 28 emphasised the need to eat both healthy and environ-29 mentally sustainable diets, which largely involves 30 31 limiting consumption of meat and increasing intake plant-based foods including plant-based protein such as 32 legumes.^{11,12} The growing awareness of the health and 33 environmental concerns of high meat consumption, par-34 35 ticularly regarding the meat industry's role in greenhouse gas emissions, loss of land, water shortages and biodiver-36 sity loss¹³ has been a major driver for the growth of 37 plant-based meat analogues.^{14–16} 38

Despite the increase in the popularity and presence of 39 plant-based meat analogues, there is limited evidence 40 41 regarding the healthiness of these products, particularly those currently available for sale in Australia. There is 42 also little evidence regarding how the micronutrient con-43 tent of plant-based meat analogues compares against 44 45 animal-based meat equivalents. This is important given 46 animal-based meats provide a key source of micronutrients in the diet, particularly iron, vitamin B_{12} and 47 48 zinc¹⁷—micronutrients which are essential for health.¹⁰ Understanding the nutritional profile and extent of forti-49 50 fication of meat analogues is particularly important for 51 individuals who regularly substitute traditional meat 52 products with plant-based meat analogues, such as peo-53 ple following a vegan, vegetarian or plant-based diet.

It is within this context that the primary aim of this 54 study was to assess and compare the nutrient content 55 and nutritional quality of plant-based meat analogues 56 and their equivalent meat products in Australia. The food 57 categories studied were burgers, meatballs, mince, sau-58 sages, bacon, coated poultry, plain poultry, and meat 59 with pastry. The nutritional quality of these products was 60 evaluated using two indicators of healthiness: the 61 Australian and New Zealand Health Star Rating (HSR) 62 front-of-pack nutrient profiling system¹⁸ and the NOVA 63 classification system for level of food processing.^{19,20} To 64 investigate whether plant-based meat analogues compare 65 to animal-based meat products at the micronutrient level, 66 we also assessed the prevalence and levels of iron, zinc, 67 and vitamin B_{12} in plant-based meat analogues. 68

METHODS 2

This study has been designed and completed in accor-73 dance with the Strengthening the Reporting of Observa-74 tional Studies in Epidemiology-Nutritional Epidemiology (STROBE-nut) guidelines. Ethics approval was not required for this study. 77

Data was extracted from the 2021 Australian FoodS-78 witch database (FoodSwitch),²¹ which contains nutri-79 tional information for packaged food and beverage 80 products available for sale from the four major super-81 markets in Australia: Coles, Woolworths, Independent 82 Grocers of Australia (IGA), and Aldi. All the supermar-83 kets surveyed in this study were located in the Sydney 84 metropolitan area and data were surveyed between 85 January and June of 2021. Trained data collectors took 86 photos of each product to capture information including 87 the barcode, front of pack labelling, nutrient data per 88 serve and per 100 g as reported on the nutrition infor-89 mation panel (NIP), ingredients list, health claims, and 90 manufacturer information. Information was then 91 extracted from the photos and entered into the FoodS-92 witch database by data entry personnel using standar-93 dised procedures.²² 94

For this study, we included meat analogues only that 95 is, products designed to mimic meat made from plant-96 based ingredients. Products that are not meat analogues, 97 such as tofu, tempeh and falafel were not included. 98 Seafood-style and dairy-style products were also excluded 99 as these products deserve a separate assessment. Included 100 products were then assigned to eight categories according 101 to their product name and FoodSwitch food category 102 (burgers, meatballs, mince, sausages, bacon, coated poul-103 **T1**04 try, plain poultry, and meat with pastry) (Table 1). Plantbased meat analogues that did not fit into any of the eight 105 categories were excluded from the analysis. 106

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Plant-based meat analogue sub- categories	Meat product sub- categories
Patties, burgers	Patties, burgers
Meatballs, mince balls	Meatballs, rissoles
Mince, ground meat	Mince
Sausages, hotdogs, frankfurters, brats	Sausages, hotdogs, franks, frankfurters, chipolatas, cocktails
Bacon, rashers, bits, strips, pieces	Bacon rashers, bacon pieces
Nuggets, tenders, breaded, crumbed, schnitzels, southern style	Chicken nuggets, tempura, fried, popcorn, poppers, parmigiana, tenders, breaded, buffalo, crumbed, schnitzels, southern style, kievs
Chicken bites, strips, shredded, slices, pieces, chunks	Canned chicken, sliced chicken, raw flavoured cuts for example, breast and thigh
Meat pies, sausage rolls	Pies, sausage rolls, pasties, spring rolls
	analogue sub- categoriesPatties, burgersMeatballs, mince ballsMince, ground meatSausages, hotdogs, frankfurters, bratsBacon, rashers, bits, strips, piecesNuggets, tenders, breaded, crumbed, schnitzels, southern styleChicken bites, strips, pieces, chunksMeat pies, sausage

TABLE 1 Product categorisation and description

29 As a comparator, we included all meat products that corresponded to each of the eight plant-based meat cate-30 31 gories. This was based on a product's name and corresponding FoodSwitch food category. We further excluded 32 33 both plant-based meat analogues and meat products that were missing nutrient information. An overview of inclu-34 35 sion and exclusion criteria is provided in Supplementary Figure 1. 36

The HSR is a front-of-pack labelling system that sum-37 38 marises some aspects of a product's nutritional quality 39 using a rating from 0.5 stars (least healthy) to five stars (most healthy). It is based on an algorithm that incorpo-40 41 rates a range of nutritional components including total 42 energy (kilojoules), saturated fat, sodium, and total sugar content.²³ In some cases, it also considers the amount of 43 dietary fibre and protein, and the fruit, vegetable, nut 44 and legume content.²³ The HSR system is a voluntary 45 46 government system and therefore not all products display the HSR logo.²⁴ For products where the HSR logo was 47 48 not displayed, the FoodSwitch database automates the 49 application of the HSR algorithm and is therefore able to calculate the HSR value for all products listing the neces-50 sary information on pack.²⁵ As Australian nutrient decla-51 ration does not mandate declaring dietary fibre or fruit, 52 53 vegetable, nut and legume content on pack, where

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missing, these details were estimated using information 54 from the ingredients list, generic food composition databases, or by comparison to similar products, as previously 56 described.²² 57

The level of processing of both plant-based meat ana-58 logues and meat products was determined using the 59 NOVA classification system.¹⁹ The NOVA system catego-60 rises products into four groups based on the extent and 61 purpose of industrial food processing. These are Group 1: 62 Unprocessed or minimally processed foods (e.g., rice, 63 meat, fish, milk, eggs, fruit, vegetables, nuts, and seeds); 64 Group 2: Processed culinary ingredients (e.g., sugar, oils, 65 butter); Group 3: Processed foods (e.g., canned fruit, 66 canned fish, freshly baked bread, some cheeses); and 67 Group 4: Ultra-processed foods.¹⁹ The ultra-processed 68 food category "is made up of snacks, drinks, ready meals 69 and many other product types formulated mostly or 70 entirely from substances extracted from foods or derived 71 from food constituents. Ultra-processed foods are made 72 possible by use of many types of additives, including 73 those that imitate or enhance the sensory qualities of 74 foods or culinary preparations made from foods."19 75 Examples of ultra-processed food products include "car-76 bonated soft drinks; sweet, fatty or salty packaged snacks; 77 candies (confectionery); mass produced packaged breads 78 and buns, cookies (biscuits), pastries, cakes and cake 79 mixes; margarine and other spreads; sweetened breakfast 80 'cereals' and fruit yoghurt and 'energy' drinks; pre-81 prepared meat, cheese, pasta and pizza dishes; poultry 82 and fish 'nuggets' and 'sticks'; sausages, burgers, hot 83 dogs and other reconstituted meat products; powdered 84 and packaged 'instant' soups, noodles and desserts; baby 85 formula."19 86

Products were initially classified to the NOVA food 87 classification system at the food category level for exam-88 ple, all plant-based meat burger products were assigned 89 as ultra-processed. However, as the literature states that 90 ultra-processed foods are best identified at the individual 91 product level according to presence of industrially pro-92 duced ingredients found exclusively in these products for 93 example, flavours, flavour enhancers, colours, emulsi-94 fiers, emulsifying salts, artificial sweeteners, thickeners, 95 and foaming, anti-foaming, bulking, carbonating, gelling 96 and glazing agents,^{19,26} we further reassigned individual 97 products according to presence of these ingredients to 98 improve the accuracy of our classification.^{27,28} In this 99 step, foods classified as processed (NOVA 3) at the food 100 category level that contained industrially produced ingre-101 dients were reclassified as ultra-processed (NOVA 4), and 102 foods originally classified as ultra-processed but con-103 tained no ultra-processed ingredients were reassigned to 104 the processed food category. The number of meat ana-105 logues and meat products reclassified from processed to 106

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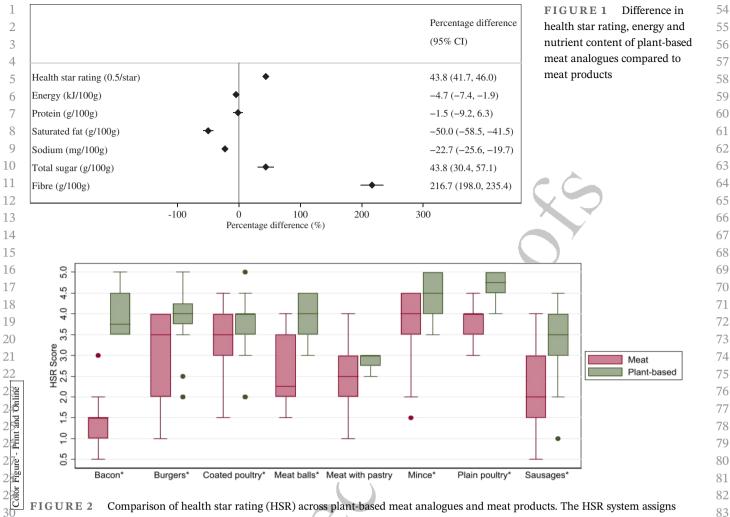


FIGURE 2 Comparison of health star rating (HSR) across plant-based meat analogues and meat products. The HSR system assigns products a rating from 0.5 stars (least healthy) to 5 stars (most healthy) to represent the overall nutritional quality of a product. * denotes significant difference between means ($p \le 0.05$)

ultra-processed foods, and vice versa, is described in Sup-plementary Figure 2.

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37 When determining the presence and extent of fortifi-38 cation, the nutrients of interest were iron, vitamin B_{12} 39 and zinc. We identified fortification of plant-based meat analogues by searching for key terms in the ingredients 40 41 list, including "iron." "vitamin B₁₂" or "cobalamin," and "zinc." As manufacturers are required to display the 42 amount of fortified nutrients on the NIP as per 43 Australian New Zealand Food Standards Code (FSANZ) 44 Standard 1.2.8 Nutrition Information Requirements,²⁹ we 45 obtained the amount of each nutrient by using informa-46 47 tion provided on the NIP. The units of measurement as 48 reported on the NIP are mg/100 g for iron and zinc and 49 mcg/100 g for vitamin B_{12} .

The percentage differences in the HSR and nutrient content (energy (kJ/100 g), protein (g/100 g), saturated fat (g/100 g), sodium (mg/100 g), total sugars (g/100 g), dietary fibre (g/100 g)) of plant-based meat analogues compared to meat products were reported using a forest 88 plot as mean difference (%) and 95% confidence intervals 89 (CI). The HSR and nutrient content of plant-based meat 90 analogues and meat products were also reported as mean 91 and standard deviation (SD), with dietary fibre reported 92 separately as it is not mandatory on the NIP and is there-93 fore only present on a subset of products.³⁰ A comparison 94 of the HSR and nutrient content of plant-based meat ana-95 logues versus meat products was assessed overall and 96 across each of the eight food categories using indepen-97 dent t-tests. The proportion of plant-based meat ana-98 logues and meat products (%) falling within each of the 99 four NOVA categories were reported across each of the 100 eight food categories. 101

The prevalence of fortification within plant-based 102 meat analogues was determined as the proportion of 103 products within the category that were fortified with 104 either iron, vitamin B_{12} or zinc. The mean (SD) amount 105 of each micronutrient for fortified products was 106

	(kJ/100 g)	<i>P</i> - value	Protein (g/100 g)	<i>p</i> - value	Saturated fat (g/100 g)	<i>p</i> - value	Sodium (mg/100 g)	<i>p</i> - value	Total sugar (g/100 g)	<i>P</i> - value
Meat $(n = 658)$ Plant-based	882 (227) 841 (223)	0.052	13.8 (4.2) 13.6 (7.9)	0.748	4.8 (3.1) 2.4 (3.0)	<0.001	587 (301) 454 (186)	<0.001	1.6 (1.6) 2.3 (2.1)	<0.001
(n = 132)										
~50						000 0		100.01		
Plant-based	970 (320) 1027 (76)	077.0	(1.c) 1.01 18.6 (6.9)	CC1.0	(c.c) 1.7 2.0 (1.2)	c00.0	(552) 1104 (533) 601 (233)	100.0>	1.2 (0.0) 3.0 (2.2)	100.02
		7								
Meat ($n = 43$)	838 (196)	0.598	14.9 (2.5)	<0.001	4.8 (3.4)	<0.001	458 (160)	0.549	1.4~(1.0)	<0.001
Plant-based $(n = 48)$	815 (220)		11.2 (5.2)	X	2.0 (3.3)		439 (145)		3.0 (2.8)	
Coated poultry										
Meat $(n = 169)$	868 (155)	0.409	14.0(3.1)	0.262	2.2 (1.5)	0.335	479 (165)	0.155	2.4 (2.3)	0.295
Plant-based $(n = 18)$	899 (109)		13.1 (3.7)		1.8(1.5)		537 (143)		1.8(1.0)	
Meat ($n = 12$)	861 (177)	0.601	15.8(1.8)	0.932	6.0 (2.7)	0.164	511 (216)	0.229	1.1(1.1)	0.744
Plant-based $(n = 5)$	812 (162)		15.6 (4.6)		3.5 (4.3)		366 (224)		1.3(0.5)	
Meat with pastry										
Meat ($n = 142$)	990 (144)	0.577	8.5 (2.0)	0.759	6.0(1.5)	0.860	441 (111)	0.847	1.6(1.0)	0.280
Plant-based $(n = 4)$	1031 (145)		8.2 (2.4)		5.8 (1.3)		452 (98)		2.1 (0.7)	
								X		
Meat $(n = 17)$	770 (194)	0.747	19.0(3.0)	0.671	5.4(3.0)	0.040	98 (121)	0.037	0.8(0.4)	0.005
Plant-based $(n = 15)$	802 (349)		20.4 (13.7)		2.9 (3.5)		226 (203)		2.5 (2.2)	
Plain poultry										
Meat $(n = 55)$	588 (186)	0.033	19.1 (3.4)	0.221	1.6(1.2)	0.520	522 (181)	0.120	1.6(1.7)	0.394
Plant-based $(n = 12)$	719 (204)		21.0 (9.0)		1.3 (1.6)		435 (132)		1.1 (0.6)	

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calculated across each food category. The number and 54 proportion (%) of products fortified with all three micronutrients was also calculated. 56

To explore the potential influence of the bacon category (a typically high sodium product category) on the overall sodium content of products, we conducted a sensitivity analysis that compared the overall sodium content between plant-based meat analogues and meat products with all bacon products excluded. 62

3 | RESULTS

A total of 132 plant-based meat analogues were included in the analysis, after excluding seafood style, dairy style, or other products not seeking to mimic meat (tofu, fala-fel, etc.) (n = 104), plant-based meat analogues that could not be categorised (n = 16) and product missing nutrient information (n = 1). For meat products, a total of 658 were included in the final analysis after excluding mixed dishes and variety packs (n = 24), products that could not be categorised into a relevant sub-category based on plant-based meat equivalents, for example some raw meats, canned meats, sliced luncheon meats, or cured meats such as salami, pancetta or chorizo (n = 840) and products missing nutrient information (n = 48) (Supplementary Figure 1). Of the products included in the analysis, 270 products (34%) displayed dietary fibre on pack, 97 being plant-based meat ana-logues and 173 meat products.

Overall and according to the HSR, plant-based meat analogues were found to have a healthier nutritional profile compared with equivalent meat products (per-centage difference 43.8%, 95% CI: 41.7–46.0) (Figure 1), **F8**7 which would equate to a mean difference in HSR of 1.2 stars (95% CI: 1.0−1.4 stars, *p* < 0.001) (Figure 2). Plant-based products had a higher HSR than meat equivalents across all food categories except for meat with pastry. The largest differences in the HSR across these products was found in the bacon (mean differ-ence: 2.75 stars, 95% CI: 2.24-3.27 stars, p < 0.001), plain poultry (0.92 stars, 95% CI: 0.68-1.17 stars, p < 0.001) and mince (0.64 stars, 95% CI: 0.10-1.17 stars, p = 0.02) categories.

Overall, the energy content was marginally lower in plant-based meat analogues when compared to their equivalent meat products (percentage difference -4.7%, 95% CI: -7.4 to -1.9) (Figure 1). In terms of individual categories, the mean energy content for meat analogues was significantly higher in plain poultry products when compared to meat equivalents (mean difference: 131 kJ/100 g, 95% CI: 11–251 kJ/100 g, p = 0.03) (Table 2). **T1**06

8 Plant-based meat analogues had a significantly lower 9 mean saturated fat content when compared against meat equivalents with a mean percentage difference of -50%10 (95% CI: -58.5 to -41.5) (Figure 1), equivalent to 11 -2.4 g/100 g (95% CI: -2.9 to -1.8 g/100 g, p < 0.001) 12 13 (Table 2). The mean saturated fat content was lower for 14 meat analogues in the bacon (-5.1 g/100 g, -8.4 meat)to -1.8 g/100 g, p = 0.003), burger (-2.7 g/100 g, -4.1 15 16 to -1.3 g/100 g, p < 0.001), mince (-2.5 g/100 g, -4.8 to-0.1 g/100 g, p = 0.04), and sausage categories 17 18 (-3.3 g/100 g, -4.6 to -2.1 g/100 g, p < 0.001), all of 19 which had almost half the mean saturated content of 20 meat equivalents.

21 Plant-based meat analogues also had a significantly 22 lower sodium content with a mean percentage difference 23 of -22.7% (95% CI: -25.6 to -19.7) (Figure 1), equivalent 24 to -132 mg/100 g, (-186 to -79 mg/100 g, p < 0.001)25 (Table 2). The mean sodium content was lower for meat 26 analogues in the bacon category (-530 mg/100 g, -741 mg/100 g)27 to -265 mg/100 g, p < 0.001) but found to be signifi-28 cantly higher in the mince category (127 mg/100 g, 8-29 247 mg/100 g, p = 0.04) where mean sodium content was 30 twice that of meat equivalents.

Conversely, total sugar was found to be significantly higher in plant-based meat analogues (0.7 g/100 g, 0.4– 1.1 g/100 g, p < 0.001) (Table 2). The mean total sugar content was significantly higher for meat analogues in the bacon (1.8 g/100 g, 1.1–2.5 g/100 g, p < 0.001), burger (1.7 g/100 g, 0.8-2.6 g/100 g, p < 0.001), mince54(1.7 g/100 g, 0.5-2.8 g/100 g, p = 0.005) and sausage cate-55gories (1.0 g/100 g, 0.7-1.4 g/100 g, p < 0.001), approximately twice that of meat equivalents.56

For the 34% of products displaying dietary fibre on 58 pack, plant-based meat analogues had a higher overall 59 dietary fibre content compared to meat equivalents (per-60 centage difference 216.7%, 95% CI: 198.0-235.4) 61 (Figure 1). The mean dietary fibre content was signifi-62 cantly higher for meat analogues in the burger 63 (4.5 g/100 g, 2.6–6.3 g/100 g, p < 0.001), meatball 64 (3.8 g/100 g, 0.5-7.0 g/100 g, p = 0.03), sausage 65 (2.1 g/100 g, 0.9-3.3 g/100 g, p = 0.001), coated poultry 66 (2.8 g/100 g, 2.3–3.4 g/100 g, *p* < 0.001) and plain poultry 67 categories (4.7 g/100 g, 2.4–7.1 g/100 g, p < 0.001) when 68 compared to meat equivalents (Supplementary Table 1). 69

Using the NOVA classification for level of proces-70 sing as an indicator of healthiness, most plant-based 71 meat analogues and meat products were considered 72 ultra-processed at 84% and 89%, respectively. Of note, 73 100% of plant-based mince, coated poultry, and meat 74 with pastry categories were classified as ultra-processed 75 (Figure 3). In terms of meat products, categories **F** with the highest proportion of ultra-processed products 77 were meat with pastry (99%), sausages (97%) and 78 bacon (96%). 79

Of the 132 plant-based meat analogues analysed, 80 16 (12.1%) were fortified with all three micronutrients— 81 iron, vitamin B₁₂ and zinc, with similar numbers of prod-82 ucts fortified with each of the three (20%, 20% and 16%, 83 respectively) (Table 3). The mean level of fortification for each nutrient was reasonably similar across all food cate-85 gories, with amounts ranging from 3.0 to 3.6 mg/100 g 86 for iron, 1.5 to 2.1 μ g/100 g for vitamin B₁₂ and 4.0 to 87 4.5 mg/100 g for zinc. 88

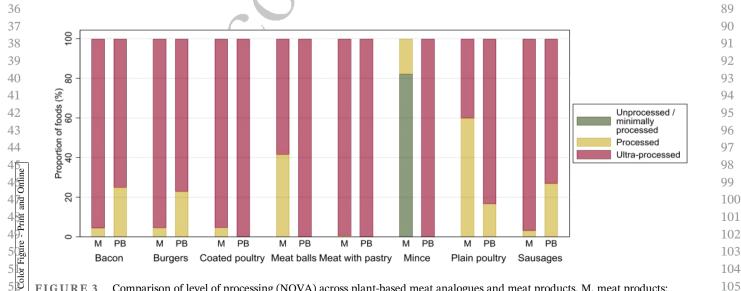


FIGURE 3 Comparison of level of processing (NOVA) across plant-based meat analogues and meat products. M, meat products;
 PB, plant-based meat analogues

$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		Prevalence and level of fortification	ortification					
mander notified Number (%) of fortified mount Number (%) of f		Iron		Vitamin B ₁₂		Zinc		Numher (%) of
	lant-based leat nalogues	Number (%) of fortified products within sub- category	Mean (SD) amount (mg/100 g)	Number (%) of fortified products within sub- category	Mean (SD) amount (µg/100 g)	Number (%) of fortified products within sub- category	Mean (SD) amount (mg/100 g)	products fortified with iron, B ₁₂ and zinc within sub-category
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	otal $(n = 132)$	20 (15.2)	3.4 (0.5)	20 (15.2)	1.9 (0.4)	16 (12.1)	4.4 (0.5)	16(12.1)
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	(n = 4)	1 (25.0)	3.5 (.)	1 (25.0)	2.0 (.)	1 (25.0)	4.4 (.)	1 (25.0)
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	irgers $(n = 48)$	6 (12.5)	3.6 (0.6)	6 (12.5)	2.1 (0.4)	6 (12.5)	4.5 (0.8)	6 (12.5)
	pated poultry $(n = 18)$	1 (5.6)	3.5 (.)	1 (5.6)	2.0 (.)	1 (5.6)	4.4 (.)	1 (5.6)
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	eat balls $(n = 5)$	2 (13.3)	3.5 (0.0)	2 (13.3)	2.0 (0.0)	1 (6.7)	4.4 (.)	1 (6.7)
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	eat with pastry $(n = 4)$	0 (0.0)	I	0 (0.0)	I	0 (0.0)	1	0 (0.0)
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(STI) E (C0) ST (C0) S	ain poultry $(n = 12)$	2 (16.7)	3.5 (0.0)	2 (16.7)	2.0 (0.0)	1 (8.3)	4.4 (.)	1 (8.3)
56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 90 91 92 93 84 85 86 87 88 89 90 90 91 92 93 94 95 96 97 97 98 99 90 90 91 92 93 94	usages $(n=26)$	5 (19.2)	3.0 (0.7)	5 (19.2)	1.5 (0.7)	3 (11.5)	4.0 (0.7)	3 (11.5)
56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100 101 102 102							5	
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1 Results from the sensitivity analysis demonstrated 2 that excluding bacon products from the analysis did not 3 appreciably change the overall sodium content results. 4 When all bacon products were removed, the overall mean 5 sodium content for plant-based meat analogues remained 6 significantly lower than the sodium content for meat 7 equivalents (-53 mg/100 g,95% CI: -94to -13 mg/100 g, p = 0.009). 8

4 | DISCUSSION

13 This study of 132 plant-based meat analogues available 14 for sale in the Australian marketplace provides a comprehensive evaluation of the nutritional content and overall 15 16 healthiness of these products compared with equivalent 17 meat products. Overall, plant-based meats were found to 18 have a higher HSR and dietary fibre content, as well as a 19 lower saturated fat and sodium content. However, the 20 healthiness of these plant-based meat analogues did vary 21 by food category, and few were fortified with key micro-22 nutrients commonly found in meat products. This may 23 put consumers of these products at nutritional risk if they consume these products exclusively as meat replacements 24 in the absence of a healthy balanced diet.^{31,32} Impor-25 tantly, the majority of both plant-based meat analogues 26 27 and meat products were ultra-processed, which raises concerns about how both of these foods may fit into a 28 29 healthy diet.

A key finding from the analysis is that across most 30 31 food categories, plant-based meat analogues had lower saturated fat, a higher HSR and a higher level of dietary 32 33 fibre compared to their corresponding meat products. Using a larger and more comprehensive sample of 34 products than previous studies,³³⁻³⁵ these findings are 35 consistent with prior observations. For example, a cross-36 sectional study of plant-based meat analogues in the 37 United Kingdom also found saturated fat to be signifi-38 cantly lower and dietary fibre significantly higher in meat 39 analogues,³³ and a prior audit of Australian products 40 found higher saturated fat levels in meat burgers and sau-41 sages.³⁴ As saturated fat intake is associated with 42 increases in cardiovascular events,³⁶ and higher HSRs 43 associated with lower risk of all-cause and cardiovascular 44 disease (CVD) mortality,³⁷ switching from processed 45 46 meat products to processed meat analogues may help to 47 protect against some non-communicable diseases.

While there are many healthy options for consumers within the range of plant-based meat analogues available for purchase, this study also found that not all plantbased meat analogues rated highly when compared to meat products. For example, sodium content was found to be significantly higher for plant-based mince. Another example being that the mean total sugar content was 54 higher for plant-based meat analogues across most food 55 categories. Though the difference in the sugar content 56 between plant-based meat analogues and meat products 57 was relatively small and likely explained by the fact meat 58 products naturally contain very little to no sugar, a 59 modelling study from the United Kingdom exploring the 60 potential nutritional impact of replacing meat products 61 with plant-based equivalents estimated a projected rise in 62 consumption of total sugar when making the switch to 63 plant-based meats.³⁸ Moreover, the level of sugar in these 64 products raises some potential concerns particularly for 65 those who frequently consume plant-based meat ana-66 logues. However, as our findings have shown a wide vari-67 ability in the total sugar content across plant-based meat 68 analogues, this suggests that reformulation to reduce the 69 level of sugar in plant-based meat analogues should be 70 both technologically feasible and acceptable to 71 consumers. 72

Most plant-based meat analogues and meat products 73 assessed in this study, regardless of their overall nutri-74 tional quality, were classified as ultra-processed foods. 75 Currently in Australia, ultra-processed foods contribute 76 to 42% of total energy intakes²⁸ and there are concerns 77 these products may have a negative impact on 78 health.^{28,39-46} The health effects of ultra-processed foods 79 appear to be driven from a range of factors from reduced 80 dietary quality, higher glycaemic load and reduced gut-81 brain satiety signalling.^{28,44} While evidence is mounting 82 for the potential negative health impact of ultra-83 processed foods, there is little research on the impact of 84 plant-based meat analogues specifically. Our findings 85 highlight the need to explore how the highly processed 86 nature of plant-based meat analogues independently or 87 synergistically with the nutritional composition of such 88 products may impact health outcomes. 89

Despite the growing prevalence of plant-based meat 90 analogues in the Australian food supply, there is cur-91 rently no national guidance for how these products fit 92 within a healthy diet. Plant-based meat products were 93 not included in the most recent Australian Dietary 94 Guidelines, which was released in 2013.¹⁰ This is likely 95 due to the fact that plant-based meat analogues were not 96 highly prevalent in the food supply at the time and there-97 fore it was unlikely that recommendations regarding 98 their consumption were considered necessary. Given the 99 Australian Dietary Guidelines are currently under review 100 and that the availability and consumption of plant-based 101 meat product is growing rapidly in Australia, this pro-102 vides an opportunity for plant-based meat analogues to 103 be included so that Australian consumers can be more 104 informed about incorporating these products as part of a 105 healthy, balanced diet.⁴⁷ Given the findings from this 106

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1 current paper have demonstrated the majority of plant-2 based meat products are ultra-processed, this suggests 3 that these products should be consumed only in modera-4 tion as part of a balanced, healthy diet that incorporates 5 plant-based sources of protein such as beans, legumes, 6 tofu and vegetable-based patties as well as small amounts 7 of animal protein including lean, unprocessed, unfla-8 voured meats, fish and eggs.

9 The low rates of fortification of plant-based meat analogues could be a potential concern for consumers who 10 frequently or exclusively choose these products as a direct 11 replacement for meat and do not include other foods that 12 provide vitamin B₁₂, such as milk, yoghurt, cheese or 13 14 eggs.^{48,49} Prior research suggests that more than half of consumers expect meat analogues to contain the same 15 amount of iron and vitamin B_{12} that is found in red 16 meat.⁵⁰ In Australia, there are currently no mandatory 17 fortification requirements for 18 plant-based meat analogues,²⁹ and mandatory fortification is generally 19 restricted to issues where evidence of harm is extensive 20 21 and/or there is a population wide deficiency. However, 22 given the rapid growth in the availability of meat alterna-23 tive products and our finding that few products are forti-24 fied with key micronutrients, there may be public health 25 gains through setting fortification standards to achieve 26 similar levels already observed in about 20% of such 27 products as found in our study.

28 This study had several strengths. First, it utilises the 29 largest and most comprehensive sample of plant-based meat analogues and meat products available for sale in 30 Australia to date.³⁴ Second, the study utilised a contem-31 porary nutrition composition dataset that has a periodic 32 33 and standardised method for obtaining nutrition information from products available in Australian supermar-34 35 kets, allowing for future replication of analyses, and the assessment of changes in plant-based meat analogues 36 37 over time. Lastly, while some research has used the NOVA classification to investigate the level of processing 38 in plant-based meat analogues,⁵¹ to the best of our 39 knowledge this is the first study to conduct this investiga-40 41 tion in Australia-adding important evidence about the prevalence of ultra-processed products within this grow-42 43 ing sector of the food supply.

Some limitations need to be acknowledged. Nutri-44 45 tional data were collected from four major stores and 46 therefore it is unlikely to have complete coverage of products, although the four retailers likely cover the majority 47 48 of plant-based meat analogues available in Australia. 49 While ingredients most indicative of ultra-processed foods were flagged using individual ingredients and lists 50 from similar applications,^{26–28} the accuracy of the NOVA 51 classification assignment was limited by how ingredients 52 53 are listed on pack (e.g., use alternate scientific names of ingredients may have been missed) and any miss-54 spellings in the FoodSwitch database. Furthermore, the 55 assignment of the NOVA classification to a broad set of 56 food products, though an informative addition to nutrient 57 profiling, has been criticised as producing subjective and 58 inconsistent results.⁵² This research was conducted using 59 products available in the Australian marketplace and 60 therefore the results may not be generalisable to other 61 countries. 62

This study found that compared to meat equivalents, 63 plant-based meat analogues available for sale in Australia 64 generally had a higher HSR, higher dietary fibre and 65 lower levels of saturated fat and sodium. However, plant-66 based meat analogues also had a higher total sugar con-67 tent overall and the healthiness of these products varied 68 according to the food category. Moreover, the vast major-69 ity were ultra-processed, which raises concerns about 70 how these plant-based meat analogues fit into a healthy 71 diet, and only a small proportion were fortified with 72 nutrients commonly found in meat, such as vitamin B_{12} , 73 zinc or iron. More research is needed to understand the 74 health impact of plant-based meat analogues and future 75 dietary guidelines in Australia should provide recommen-76 dations for how these products can be consumed as part 77 of a healthy, balanced diet. 78

AUTHOR CONTRIBUTIONS

HM, DHC and ER designed the research. HM conducted 81 the research and MS performed the data and statistical 82 analysis with contributions from JHYW and DHC. HM. 83 MS and DHC wrote the first draft with contributions from AG, BLM and RA. All authors reviewed and provided critical feedback on subsequent drafts of the manu-86 script and approved the final manuscript.

CONFLICT OF INTEREST

None to declare.

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SUPPORTING INFORMATION

Additional supporting information can be found online in the Supporting Information section at the end of this article.

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